

## MDS-13 series

The world's smallest direct drive motor.  
Perfect for light work gripper such as electronic part.

- Body diameter:  $\phi 13$  mm  
Body length: 26/32/38 mm
- Max torque: 7/15/25 mN·m
- Max speed: 3000 rpm
- Max resolution: 11 bit



## MDS/MDH-20 series

The smallest through-shaft servomotor in the world.  
Perfect for end effector (hand, gripper, Z $\theta$  unit) with through-shaft.  
It could be used for small hand in combination with low slowdown rate gear.

- Body diameter:  $\phi 21$  mm  
Body length: 32/38/44 mm
- Max torque: 40/90/130 mN·m
- Max speed: 3000 rpm
- Max resolution: 288,000 P/R (Multiplied by 4), 18 bit
- Hollow diameter:  $\phi 2.6$  mm (MDH type)



## MDS/MDH-30 series

Perfect for highly-precise dispenser and small gimbal driving.

- Body diameter:  $\phi 30$  mm  
Body length: 32/38/44 mm
- Max torque: 140/280/420 mN·m
- Max speed: 1000 rpm
- Max resolution: 432,000 P/R (Multiplied by 4), 19 bit
- Hollow diameter:  $\phi 4$  mm (MDH type)



## MDH(12)-40 series

Series of MDH-40 with larger internal diameter.  
Internal diameter of  $\phi 12$ mm allows passing cable and laser etc.

- Body diameter:  $\phi 40$  mm  
Body length: 32/38/44 mm
- Max torque: 0.33/0.70/1.0 N·m
- Max speed: 450 rpm
- Max resolution: 1,296,000 P/R (Multiplied by 4)
- Hollow diameter:  $\phi 12$  mm (MDH type)



## MDH-60 series

Small-sized large bore hollow shaft.  
Perfect for end effector and robot joint etc.

- Body diameter:  $\phi 60$  mm  
Body length: 32/38/44 mm
- Max torque: 1.1/2.1/2.7 N·m
- Max speed: 300 rpm
- Max resolution: 2,000,000 P/R (Multiplied by 4), 20 bit
- Hollow diameter:  $\phi 20$  mm



## MDH-70 series

Small-sized large diameter hollow shaft.  
Perfect for index table, replacement of rotary actuator, robot (corresponds to elbow and shoulder)

- Body diameter:  $\phi 70$  mm  
Body length: 32/38/44 mm
- Max torque: 1.0/2.2/3.1 N·m
- Max speed: 200 rpm
- Max resolution: 2,592,000 P/R (Multiplied by 4), 21 bit
- Hollow diameter:  $\phi 25$  mm



# $\mu$ DD Motor Product guide





# μDD Motor series



Motor Details Page



φ13mm

## MDS-13 series

**Smallest DD Motor in the World**  
suitable for lightwork grippers and robot hands.



φ21mm

## MDS/MDH-20 series

**Smallest Hollow-shaft Motor in the World**  
Perfectly work for Robot Hands/Grippers with Zθ unit.



φ30mm

## MDS/MDH-30 series

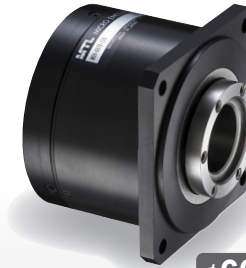
**Perfectly work for high precision dispencer and gimbal drives.**  
Hole tap inside is customizable.



φ40mm

## MDH(12)-40 series

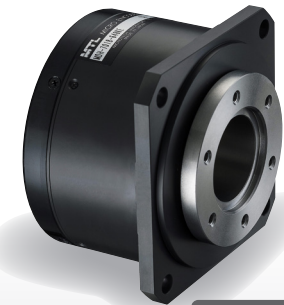
**“LESS SPACE”** because the hollow shaft can be used to pass cables and laser beam.



φ60mm

## MDH-60 series

**(Multifunction ) product that can be applied in various ways such as End Effector, index drive shaft, robot joints, etc.**



φ70mm

## MDH-70 series

**suitable for indexing table, hollow geared motor replacement and robot arms.**



Inventory status

## High-precision Options

### Standard features

- Precisely built with high resolving power and accuracy in the started at 1arc sec.  
Available in incremental and absolute.
- Built in angular bearing and deep groove bearing make it extremely durable and can handle high direct load.



### Upgrade Options

- Based on encoder type, rotation accuracy and maximum rotation speed can be improved.
- High precision enablling shaft runout of ±5μm can be achieved.
- Cross roller bearing improve shaft rigidity,pursuing high precision and NRRO.
- Built in Flange mounting is changeable to freestanding type.



Customization page

## High Torque Options

### Standard features

- World's smallest rotary encoder designed by our expert.  
SMALL but HIGH DENSITY and ACCURACY.  
3TIMES faster than conventional AC servo Motors.

### High Torque Options

- low-speed gears design and compact with back driveability, low inertia and reduction ratios by 1/3 and 1/9.
- Torque diameter is expandable up to φ70 or more.



Low-speed Gears page

## Hollow-shaft Options

### Standard features

- Hollow shaft outer diameter is available up to 30%.

### Hollow shaft optimization options

- Hollow shaft taps is customizable by request.  
rotary joints directly connected and cables or air tubes can pass through without touching the ends of hollow shaft.
- Hollow inner diameter is customizable.
- Shaft can be designed as request.  
Shaft is customizable as request.



Customization page

## Customization Examples

- Encoder resolution is changeable
- Hollow shaft expansion
- Flangeless structure for motor cases
- Customable hole tap
- Cable extension and connector
- Support for low dust-generation
- Output shaft structure change  
(Change to pinion gear, positioning pin addition, knurling, alumite aluminum, etc.)
- Built-in motors
- IP improvement
- Customable Vacuum

To meet your needs of specification, we accept customization even just one unit. Feel free to contact us.

## Collaboration amplifiers



Catalog Download page

**Panasonic**

**EtherCAT.**

**RTEX**  
Realtime Express



**MINAS** A6 Family

**MITSUBISHI ELECTRIC**

**SSCNET III/H**  
SERVO SYSTEM CONTROLLER NETWORK



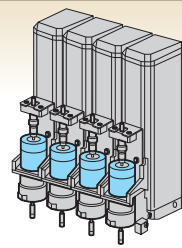
**MELSERVO-J4**

## Drive μDD motors with a conventional system

We offer various conversion cables

### Super-compact with hollow shaft

We have shafts with super-compact outer diameters of φ21-70 that are also hollow all the way through. (φ2.6-25mm)  
Compressed air tubes, laser beams, and more can pass through hollow shafts, enabling smaller and faster-acting end effectors.



- Die bonders, chip mounters, chip conveyors, bonding devices, laminators, test handlers, etc.

### Advantages

- Hollow shafts  
(Cables, compressed air tubes, laser beams, ball screws, or spline shafts can pass through)
- Compact and efficient
- High-precision positioning, high speed precision and torque accuracy
- Compliance control, high back-drivability
- Low-speed, high-torque drive, speed ripple reduction
- Less noise great performance

We also have another collaboration amplifier available.  
Feel free to contact us for support.

## MTL Drivers

### Specialized compact drivers for researchers and engineers

Compatible with all μDD motor types  
Pulse stream, analog voltage, SPI communication

We offer various optional cables



Product Details page



## Cables

We can provide you extension cables and conversion



Product and inventory status

## Devices and mechanical units

We propose devices and mechanical units that use μDD motors



Product Details page

# Micro Direct Drive Motor



MD series

## $\mu$ DDMotor Miniature AC servomotor with high torque and high-resolution

### Features

- Built-in high performance encoder that enables direct fine positioning from resolutions of 1 arc-sec.
- Delivers high torque using high performance magnets and high density winding technology.
- Delivers small size with the motor and encoder designed as a single unit.
- Able to bear large loads directly through the use of a high stiffness bearing.
- Able to support hollow shaft structures.
- Customized designs are supported to suit our customer needs.

MICROTECH LABORATORY INC.

Delivering a lineup with a wide range of application options of compact high-performance next-generation servo motors with built in encoders.

### MDS-13 series

- Body diameter:  $\phi 13$  mm  
Body length: 26/32/38 mm
- Max torque: 7/15/25 mN·m
- Max speed: 3000 rpm
- Max resolution: 500 P/R, 11 bit



### MDS/MDH-20 series

- Body diameter:  $\phi 21$  mm  
Body length: 32/38/44 mm
- Max torque: 40/90/130 mN·m
- Max speed: 3000 rpm
- Max resolution: 72,000 P/R, 18 bit
- Hollow diameter:  $\phi 2.6$  mm (MDH type)



### MDS/MDH-30 series

- Body diameter:  $\phi 30$  mm  
Body length: 32/38/44 mm
- Max torque: 140/280/420 mN·m
- Max speed: 1000 rpm
- Max resolution: 108,000 P/R, 19 bit
- Hollow diameter:  $\phi 4$  mm (MDH type)



### MDS/MDH-40 series

- Body diameter:  $\phi 40$  mm  
Body length: 32/38/44 mm
- Max torque: 0.33/0.70/1.0 N·m
- Max speed: 450 rpm
- Max resolution: 324,000 P/R, 20 bit
- Hollow diameter:  $\phi 6$  mm (MDH type)



### MDH-70 series

- Body diameter:  $\phi 70$  mm  
Body length: 32/38/44 mm
- Max torque: 1.0/2.2/3.1 N·m (with DC48V drive)
- Max speed: 200 rpm
- Max resolution: 648,000 P/R, 21 bit
- Hollow diameter:  $\phi 25$  mm (MDH type)

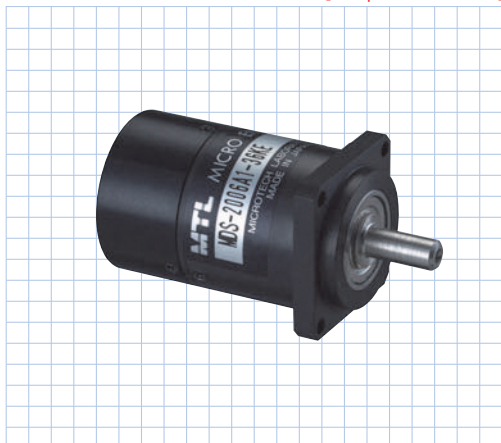




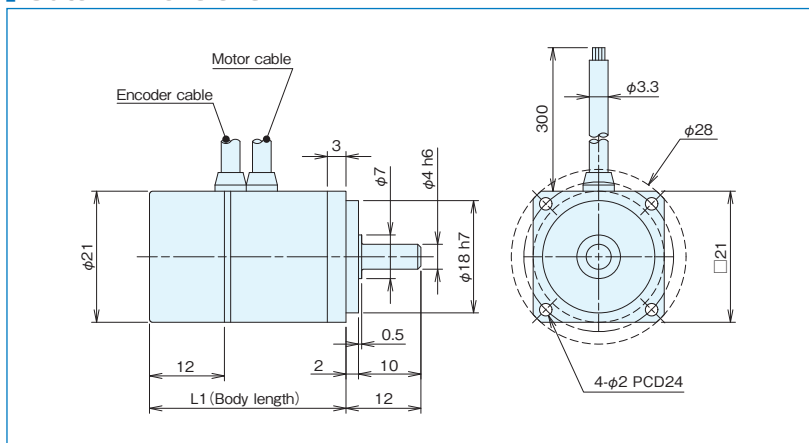
# MDS/MDH-20 series (Characteristic example)

## MDS-20

[The photo is full size]



## Outer Dimensions

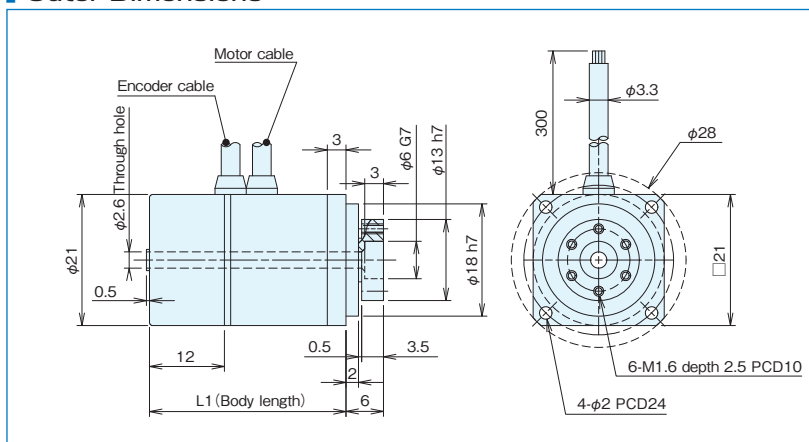


## MDH-20

[The photo is full size]



## Outer Dimensions



Model	L1 dimension
MD□-2006	31.5
MD□-2012	37.5
MD□-2018	43.5

## Standard models

MD■-20△-36KE (Incremental)

MDS-20△-18B (Absolute)

■: Shaft shape S (solid shaft), H (Hollow shaft) △: Body length 06, 12, 18

Note: Please ask us if there is a particular resolution you prefer.

## MDS/H-20 series (Representative characteristics of standard models)

	Unit	MDS-2006	MDH-2006	MDS-2012	MDH-2012	MDS-2018	MDH-2018
Input power (Driver input)	DCV	24					
Maximum speed	rpm	3000					
Rated speed	rpm	1500					
Peak torque at stall	Nm	0.04		0.09		0.13	
Rated torque	Nm	0.017		0.030		0.040	
Continuous rated torque	Nm	0.014		0.026		0.030	
Peak power	W	5.0		10		17	
Peak power rate	kW/s	19	15	62	43	99	65
Peak armature current	Arms	2.6		4.3		5.6	
Rated armature current(*1)	Arms	1.1		1.2		1.4	
Voltage constant	V/krpm	1.6		2.5		2.4	
Torque constant (at25℃)	Nm/Arms	0.015		0.024		0.023	
Line armature resistance (at25℃)	Ω	3.5		2.2		1.9	
Line armature inductance	mH	1.1		0.79		0.82	
Rotor Poles	P	10					
Max encoder resolution	P/R	Incremental:72,000/Absolute:262,144 (18bit)					
Moment of inertia J	g·cm <sup>2</sup>	0.78	1.5	1.2	2.0	1.7	2.4
Permissible radial load Fr	N	44					
Permissible axial load Fa	N	22					
Load reference point distance La	mm	29.8	28.5	35.7	34.5	41.7	40.4
Mass	kg	0.088		0.10		0.12	
Applicable motor driver		MC-110-2406					
Standard heat sink		100×100×5 Aluminum					

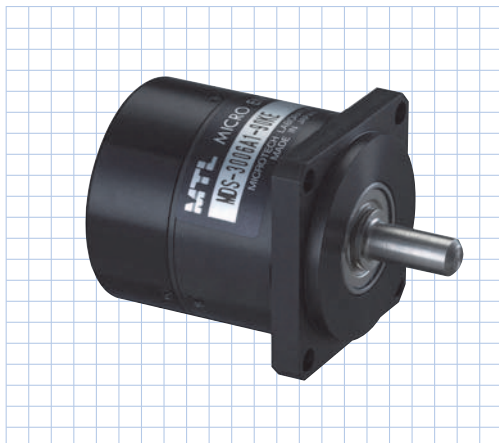
Note: (\*1) Rated armature current is the value measured with the standard heat sink attached to the motor at an ambient temperature of 40°C.

\* The absolute encoder is only available with the MDS type.

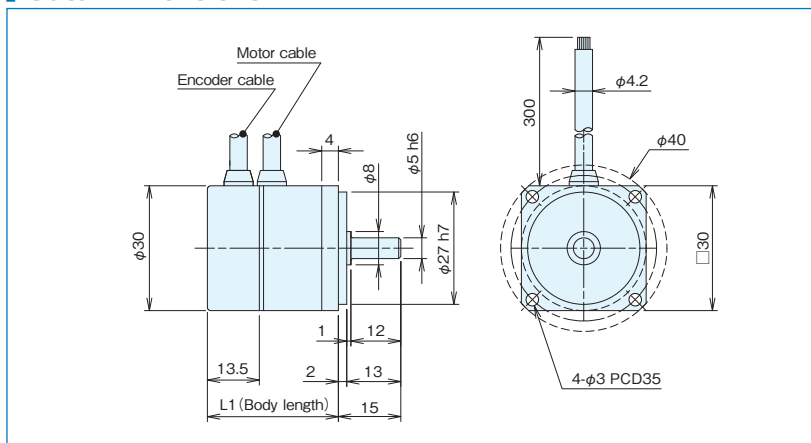
# MDS/MDH-30 series (Characteristic example)

## MDS-30

[The photo is full size]



## Outer Dimensions

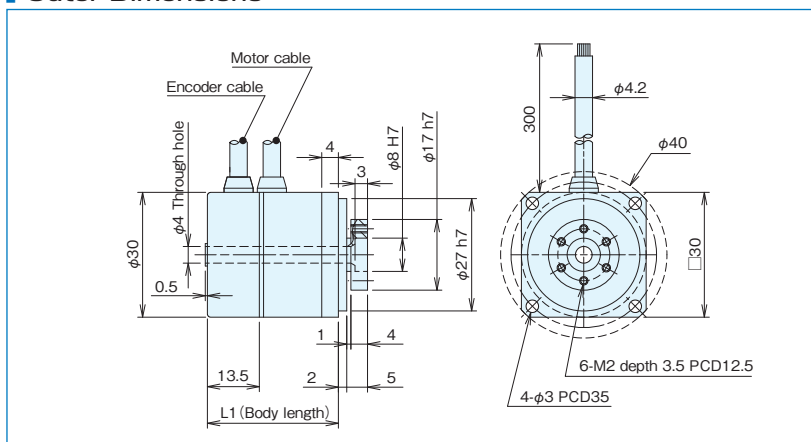


## MDH-30

[The photo is full size]



## Outer Dimensions



Model	L1 dimension
MD□-3006	31.5
MD□-3012	37.5
MD□-3018	43.5

## Standard models

MD■-30△-108KE (Incremental)

MD■-30△-19B (Absolute)

■: Shaft shape S (solid shaft), H (Hollow shaft) △: Body length 06, 12, 18

Note: Please ask us if there is a particular resolution you prefer.

## MDS/H-30 series (Representative characteristics of standard models)

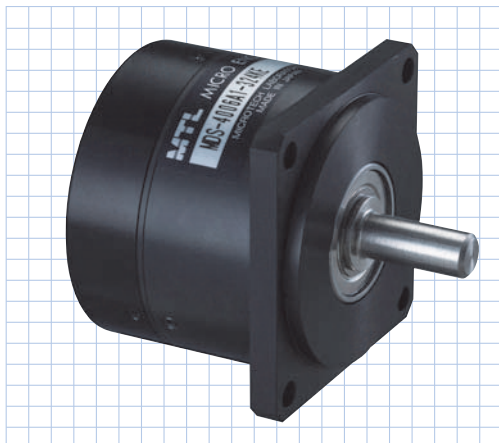
	Unit	MDS-3006	MDH-3006	MDS-3012	MDH-3012	MDS-3018	MDH-3018
Input power (Driver input)	DCV	48					
Maximum speed	rpm	1000					
Rated speed	rpm	1000					
Peak torque at stall	Nm	0.14		0.28		0.42	
Rated torque	Nm	0.060		0.095		0.13	
Continuous rated torque	Nm	0.044		0.068		0.10	
Peak power	W	15		20		30	
Peak power rate	kW/s	31	23	71	60	110	98
Peak armature current	Arms	4.6		5.6		6.3	
Rated armature current (*1)	Arms	1.8		1.8		1.7	
Voltage constant	V/krpm	2.8		4.5		6.8	
Torque constant (at25℃)	Nm/Arms	0.026		0.043		0.065	
Line armature resistance (at25℃)	Ω	2.1		2.3		2.5	
Line armature impedance	mH	1		1.3		1.5	
Rotor Poles	P	16					
Max encoder resolution	P/R	Incremental:108,000/Absolute:524,288(19bit)					
Moment of inertia J	g·cm <sup>2</sup>	6.5	8.9	11.2	13.6	15.9	18.3
Permissible radial load Fr	N	94					
Permissible axial load Fa	N	47					
Load reference point distance La	mm	32.0	30.0	38.0	36.0	43.9	41.9
Mass	kg	0.13		0.16		0.18	
Applicable motor driver		MC-110-2406/MC-110-4810					
Standard heat sink		120×120×8 Aluminum					

Note: (\*1) Rated armature current is the value measured with the standard heat sink attached to the motor at an ambient temperature of 40°C.

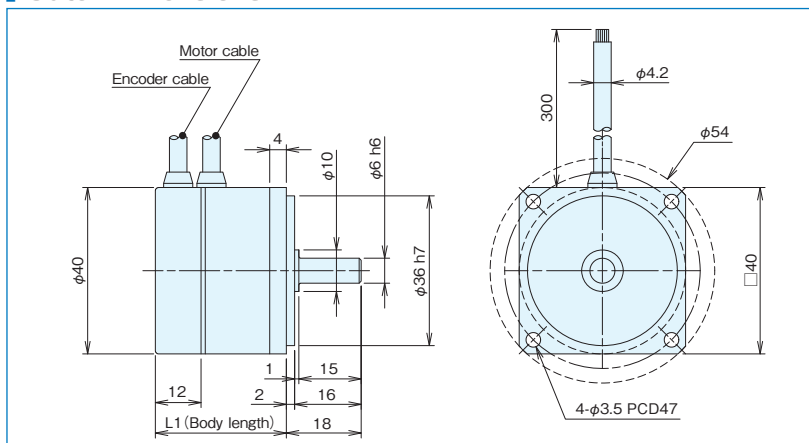
# MDS/MDH-40 series (Characteristic example)

## MDS-40

[The photo is full size]



## Outer Dimensions

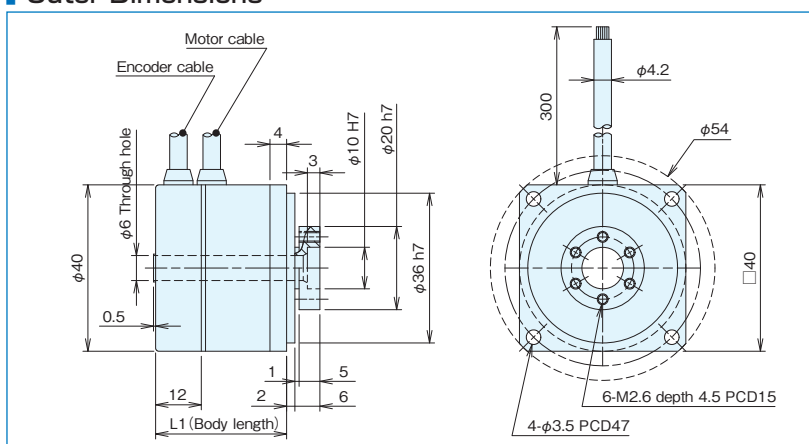


## MDH-40

[The photo is full size]



## Outer Dimensions



Model	L1 dimension
MD□-4006	31.5
MD□-4012	37.5
MD□-4018	43.5

## Standard models

MD■-40△-324KE (Incremental)

MD■-40△-20B (Absolute)

■: Shaft shape S (solid shaft), H (Hollow shaft) △: Body length 06, 12, 18

Note: Please ask us if there is a particular resolution you prefer.

## MDS/H-40 series (Representative characteristics of standard models)

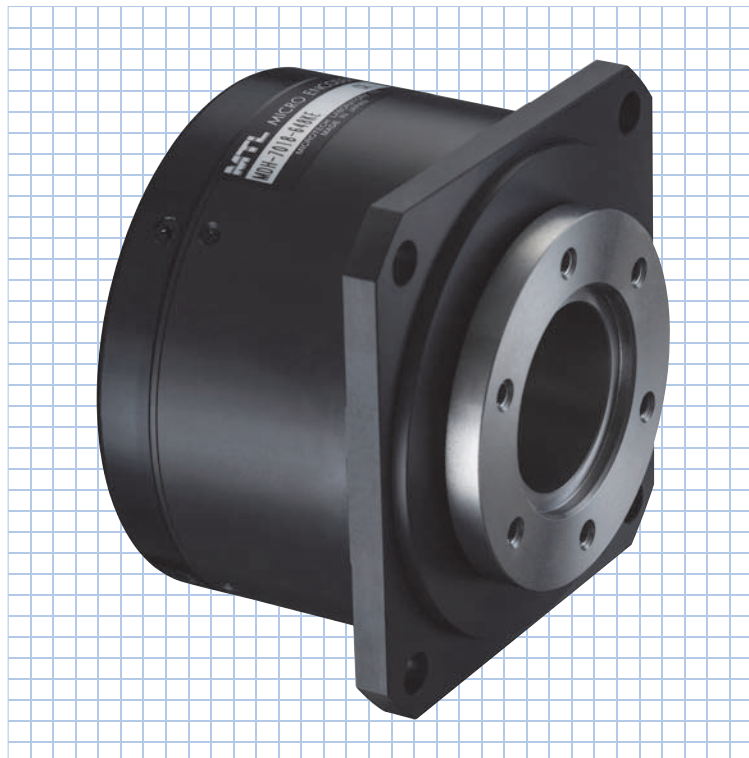
	Unit	MDS-4006	MDH-4006	MDS-4012	MDH-4012	MDS-4018	MDH-4018
Input power (Driver input)	DCV	48					
Maximum speed	rpm	450					
Rated speed	rpm	450					
Peak torque at stall	Nm	0.33		0.70		1.0	
Rated torque	Nm	0.12		0.20		0.28	
Continuous rated torque	Nm	0.10		0.16		0.23	
Peak power	W	14		27		40	
Peak power rate	kW/s	50	39	140	120	180	160
Peak armature current	Arms	6.3		7.5		10	
Rated armature current(*1)	Arms	1.6		1.7		2.3	
Voltage constant	V/krpm	6.1		10		11	
Torque constant (at25℃)	Nm/Arms	0.058		0.096		0.10	
Line armature resistance (at25℃)	Ω	2.6		2.5		1.7	
Line armature inductance	mH	2.6		3.0		2.0	
Rotor Poles	P	16					
Max encoder resolution	P/R	Incremental:324,000/Absolute:1,048,576 (20bit)					
Moment of inertia J	g·cm <sup>2</sup>	22.6	28.8	38.4	44.5	54.2	60.3
Permissible radial load Fr	N	140					
Permissible axial load Fa	N	70					
Load reference point distance La	mm	37.7	35.2	43.7	41.2	49.6	47.1
Mass	kg	0.21		0.26		0.30	
Applicable motor driver		MC-110-4810					
Standard heat sink		150×150×8 Aluminum					

Note: (\*1) Rated armature current is the value measured with the standard heat sink attached to the motor at an ambient temperature of 40°C.

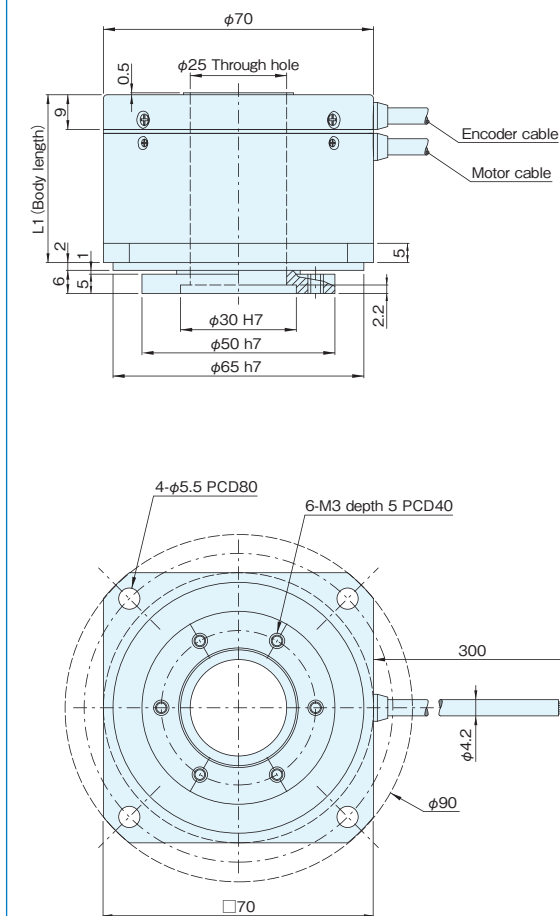
# MDH-70 series(Characteristic example)

## MDH-70

[The photo is full size]



## Outer Dimensions



## Standard models

MDH-70△-648KE(Incremental)

MDH-70△-21B(Absolute)

△:Body length 06,12,18

Note: Please ask us if there is a particular resolution you prefer.

Model	L1 dimension
MDH-7006	31.5
MDH-7012	37.5
MDH-7018	43.5

## MDH-70 series(Representative characteristics of standard models) Note: When MC-110-4810 driven at DC48V

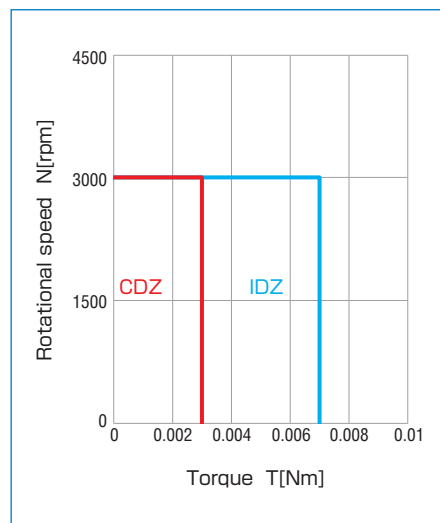
	Unit	MDH-7006	MDH-7012	MDH-7018
Input power (Driver input)	DCV		48	
Maximum speed	rpm		200	
Rated speed	rpm		200	
Peak torque at stall	Nm	1.0	2.2	3.1
Rated torque	Nm	0.36	0.66	1.0
Continuous rated torque	Nm	0.36	0.66	1.0
Peak power	W	30	60	90
Peak power rate	kW/s	24	83	147
Peak armature current	Arms	13	16	19
Rated armature current (*1)	Arms	2.8	3.0	3.5
Voltage constant	V/krpm	0.013	0.023	0.031
Torque constant (at25°C)	Nm/Arms	0.13	0.22	0.30
Line armature resistance (at25°C)	Ω	2.1	1.9	1.8
Line armature inductance	mH	2.6	3.1	3.3
Rotor Poles	P		20	
Max encoder resolution	P/R	Incremental:648,000/Absolute:2,097,152(21bit)		
Moment of inertia J	kg·cm <sup>2</sup>	0.65	0.82	0.99
Permissible radial load Fr	N		500	
Permissible axial load Fa	N		250	
Load reference point distance La	mm	27	33	38.9
Mass	kg	0.53	0.65	0.77
Applicable motor driver		MC-110-4810, MC-200-10020(Under development)		
Standard heat sink		225×225×10 Aluminum		

Note: (\*1) Rated armature current is the value measured with the standard heat sink attached to the motor at an ambient temperature of 40°C.

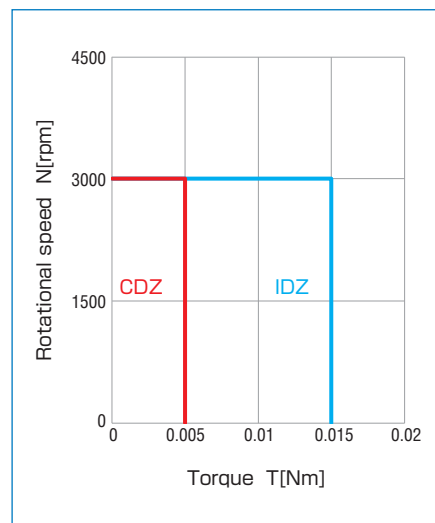


# Speed/torque characteristic examples

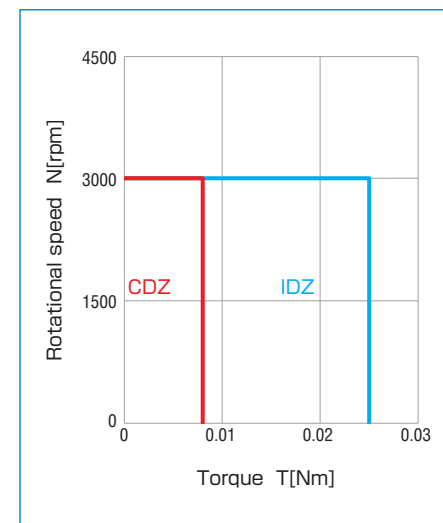
**MDS-1306**



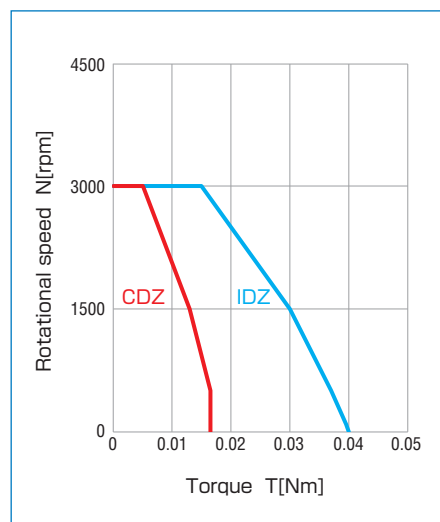
**MDS-1312**



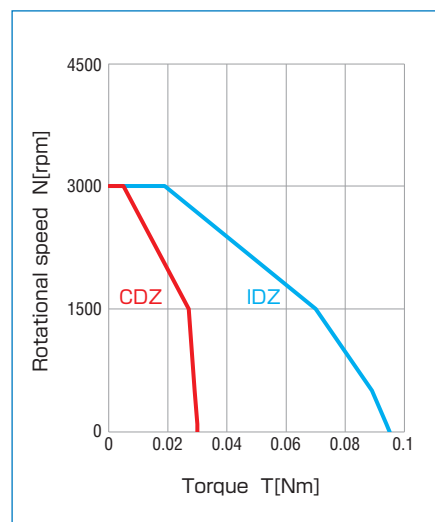
**MDS-1318**



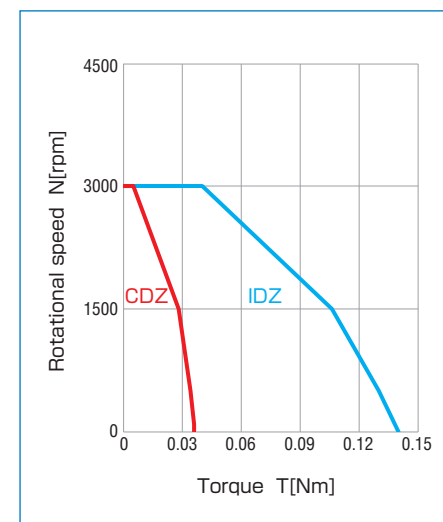
**MDS/H-2006**



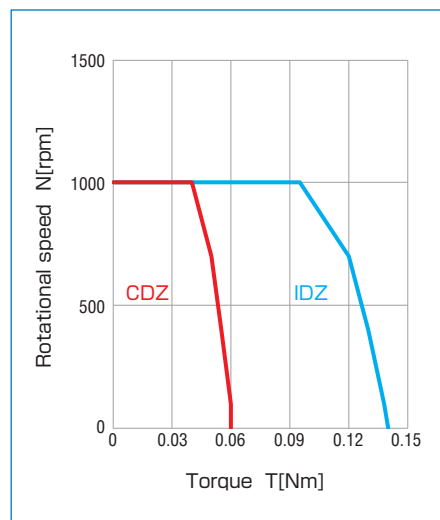
**MDS/H-2012**



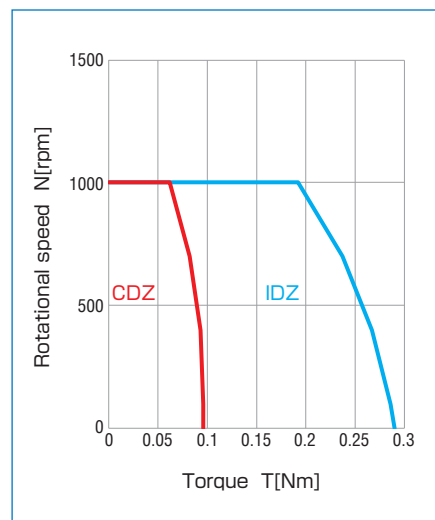
**MDS/H-2018**



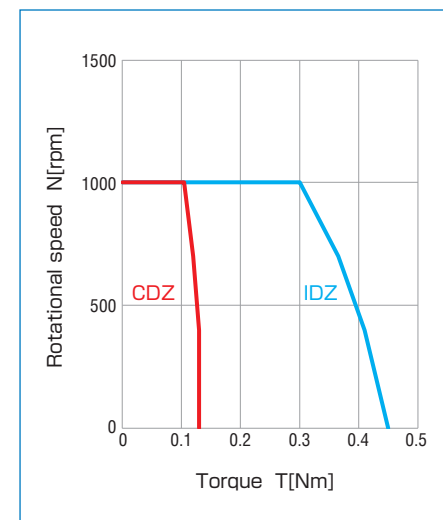
**MDS/H-3006**

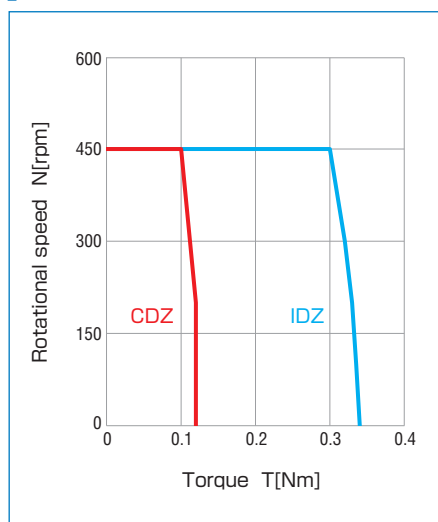
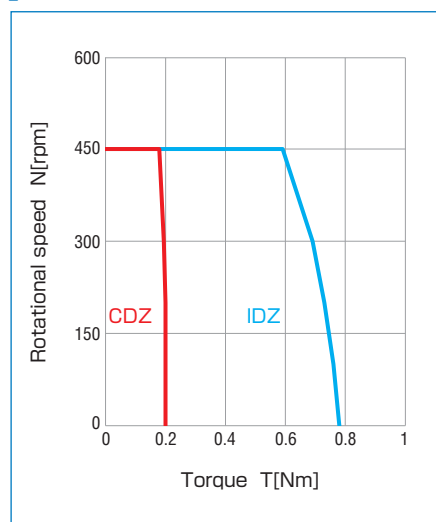
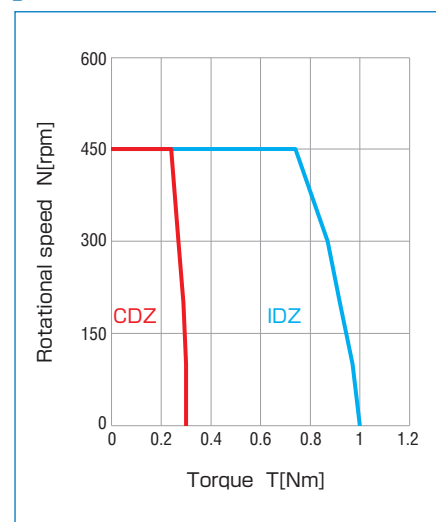
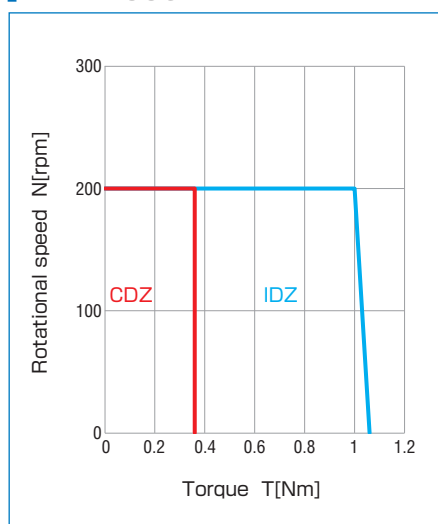
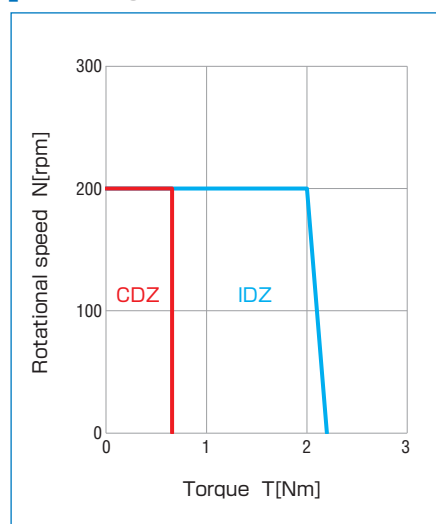
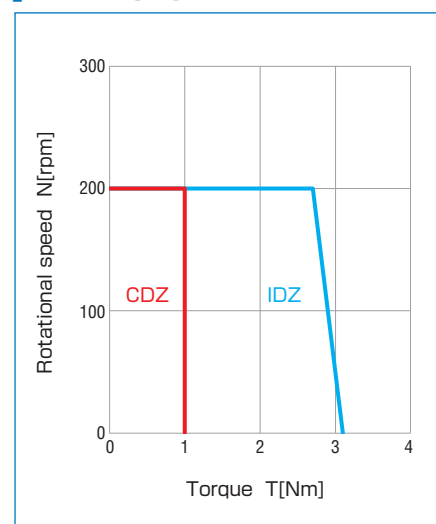


**MDS/H-3012**



**MDS/H-3018**



**MDS/H-4006**

**MDS/H-4012**

**MDS/H-4018**

**MDH-7006**

**MDH-7012**

**MDH-7018**


## Notes

### Usage regimes

#### ①Continuous usage regime (CDZ)

Indicates the range of continuously operable torques and speeds.

The continuous operation range is the value when measures with the standard heat sink at the bottom of each spec table is fitted to the motor under an ambient temperature of 40°C.

#### ②Intermittent usage regime (IDZ)

The range that can be used such as during short intermittent operation, startup, acceleration, deceleration, etc.

Refer to the overload duty characteristics in the separate document for details on the limits on torque and operation time during intermittent use. (Check the website or contact us)

### Speed

The maximum speed of an incremental encoder is limited by the response frequency.

The speed range can also be further increased by reducing the encoder resolution.